拱倒脚处稍稍





产品目录 PRODUCTS CATALOGUE

包布V带·切割V带·同步带



V-BELTS

浙江三力士橡胶股份有限公司 Zhejiang Sanlux Rubber Co.,Ltd

COMPANY PROFILE

浙江三力士橡胶股份有限公司坐落于中国经济十强县之一的绍兴县,是一家专业生产各类橡胶V带的大型企业。自1984年创办以来,在董事长吴培生先生的带领下,始终坚持"以创新求持续发展,不断引领行业潮流;以质量为根本,用品质创造价值;视品牌为生命;全力打造世界名牌"的经营理念,团结拼搏,开拓创新,企业实现了飞速发展,成为国内橡胶V带行业的领军企业,公司成为国家高新技术企业、全国质量效益型先进企业。

目前,三力士牌橡胶V带被国家质量检验检疫总局评为"中国名牌产品"、"国家免检产品",三力士商标被国家工商行政管理总局认定为"中国驰名商标"。





Zhejiang Sanlux Rubber Co., Ltd is located in Shaoxing County that is one of the top ten economical strong counties in China. The company is a large professional enterprise that mainly manufactures a variety of rubber V-belts. Since its establishment in 1984, under the leadership of the chairman of the board Mr. Wu Peisheng, the company has committed itself to upholding the management philosophy that "to pursue the sustainable development via innovation, and take the lead of trends in the industry; to take quality as the fundamental, and create value through quality; to regard the brand as life; and to strive to build international brand".

With the struggle and solidarity of SANLUX staff and continuous exploitation, it has a saltant development that becomes bigger and stronger meantime being as the head enterprise in the field of domestic rubber v-belt. In addition, it has been awarded "State High and NewTechnologyEnterprise" and "Advanced Enterprise in Product Quality and Economic Efficiency".

Due to the advantages of excellent commercial conditions, full technical support, high quality standards and assuring timely delivery, the company is presently exporting high-grade products to customers in the areas of USA, Europe, Asia, Africa, South America etc. Currently, Sanlux rubber V-belts are awarded the title of "China Top Brand" and "National Inspection-exempted Product" by Administration of Quality Supervision, Inspection and Quarantine of the People's Republic of China. The brandof Sanlux is awarded "Chinese Well-known Brand" by State Administration for Industry and Commerce.







2005年9月,三力士牌橡胶V带被国家质检总局评为中国名牌产品和国家免检产品2005年12月,三力士商标被国家工商总局认定为中国驰名商标

September 2005, Sanlux Rubber V-belts were awarded "China Top Brand" and "National Inspection-exempted Product" by Administration of Quality Supervision, Inspection and Quarantine of the People's Republic of China.

December, 2005 The Sanlux brand was recognized as "Famous Brand in China" by State Administration for Industry and Commerce.

2004年5月,公司被评为国家重点高新技术企业。

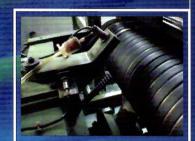
May, 2004 The Company was conferred the title of "State Key High and New Technology Enterprise".

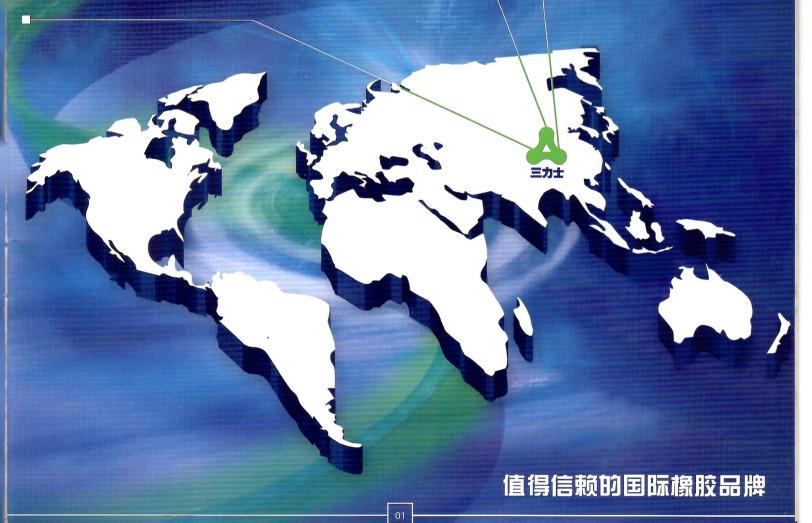
2006年,公司在1809001:2000质量体系基础上,全面实行TS16949质量体系标准。

2006, The Company implemented the TS16949 quality system based on ISO 9001:2000.

1999-2006年,三力士牌橡胶V带远销美国,加拿大,德国,英国,意大利,韩国,俄罗斯等60多个国家和地区。

1999-2006, Sanlux has served customers in over 60 countries and regions including the US, Canada, Germany, England, Italy, Korea and Russia.





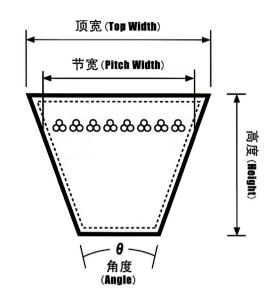
产品分类 PRODUCT ASSORTMENT

	■ 产品名称(NAME)	■ 产品类型(SECTION)	☐ 产品型号(TYPE)
acned a a a a a a a a a a a a a a a a a a a	包布V带	普通包布V带 CLASSICAL WRAPPED V-BELT	Z, A, AB, B, BC, C, CD, D, E, F
	WRAPPED V-BELT	窄形包布V带 WEDGE WRAPPED V-BELT	3V, 5V, 8V, SPZ, SPA, SPB, SPC
000000000000000000000000000000000000000	切割V带	普通切割V带 CLASSICAL RAW EDGE COGGED V-BELT	ZX, AX, BX, CX
	COGGED V-BELT	窄形切割V带 WEDGE RAW EDGE COGGED V-BELT	3VX, 5VX, SPZX, SPAX, SPBX, SPCX
	多楔带 POLY RIB V-BELT	多楔带 POLY RIB V-BELT	PH, PJ, PK, PL, PM
200000 00000000000000000000000000000000	联组V带	联组普通V带 BANDED CLASSICAL V-BELT	AJ, BJ, CJ, DJ
	BANDED V-BELT	联组窄形V带 BANDED WEDGE V-BELT	3V(9J), 5V(15J), 8V(25J), R-SPZ, R-SPA, R-SPB, R-SPC
ecceccecce	で机V帯 AGRICULTURAL V-BELT	农机V带 AGRICULTURAL V-BELT	HI, HJ, HK, HL, HM
dendendende	双面V带 DOUBLE V-BELT	双面V带 DOUBLE V-BELT	НАА, НВВ, НСС
33.03.03.0000	工业无级变速带 INDUSTRIAL VARIABLE SPEED BELT	工业无级变速带 INDUSTRIAL VARIABLE SPEED BELT	W16, W20, W25, W31.5, W40, W50, W63, W80, W100
and the second coests.		梯形齿T工业同步带 INDUSTRIAL T-TEETH TIMING BELT	MXL, XL, L, H, XH, XXH, T2.5, T5, T10, T20, AT5, AT10, AT20
	工业同步带 INDUSTRIAL TIMING BELT	圆弧齿HTD工业同步带 INDUSTRIAL HTD TIMING BELT	3M, 5M, 8M, 14M, 20M
*	INDUSTRIAL TIMING BELL	圆弧齿STD工业同步带 INDUSTRIAL STD TIMING BELT	S3M, S4.5M, S5M, S8M, S14M
		圆弧齿RPP工业同步带 INDUSTRIAL RPP TIMING BELT	RPP2M, RPP3M, RPP5M, RPP8M, RPP14M

包布∨带 WRAPPED V-BELT

窄形包布V带 WEDGE WRAPPED V-BELT





生产型号 Production Type	顶 宽 Top Width	节 宽 Pitch Width	高 度 Height	角 度 Angle	长度换算 Length Conversion	长度范围(英寸) Length Range (inch)	长度范围(毫米) Length Range(mm)	标识标准 Factory Mark
3V(9N)	9.5	/	8.0	40°	La=Li+50	16" — 200"	406 — 5080	La
5V(15N)	16.0	/	13.5	40°	La=Li+82	44" — 394"	1100 — 10008	La
8V(25N)	25.5	1	23.0	40°	La=Li+144	75" — 600"	1905 — 15240	La
SPZ	10.0	8.0	8.0	40°	La=Li+50	16″ — 200″	406 — 5080	La
SPA	13.0	11.0	10.0	40°	La=Li+63	23" — 200"	600 — 5080	La
SPB	17.0	14.0	14.0	40°	La=Li+88	44" — 394"	1100 — 10008	La
SPC	22.0	19.0	18.0	40°	La=Li+113	71" — 600"	1800 — 15240	La

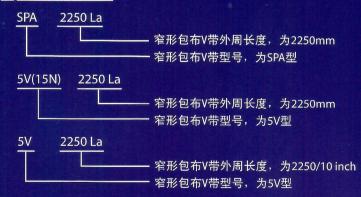
特点:

窄形包布V带具有横向刚度大,传递功率比普通V带高50-100%,传动极限速度40m/s, 传动效率95%以上。

标识:

窄形包布V带分为两类,一类为基准制SP系列,型号有SPZ、SPA、SPB、SPC;另一类为有效制V系列,型号有3V(9N),5V(15N),8V(25N)。本公司均按V带的外周长度标识,若客户有特殊要求,需在要货清单上注明。各型号换算关系见上表。

标识示例:

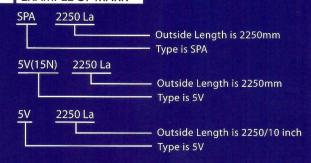


FEATURES

Wedge wrapped V-belts offer high transverse stiffness and a transmission power 50-100% higher than classical V-belts. The transmission limiting velocity reaches 40 m/s and the transmission efficiency over 95%.

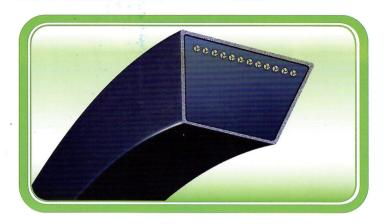
MARKING

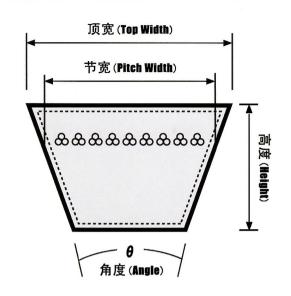
Wedge wrapped V-belts fall into two categories: The Metric SP series comprise of SPZ, SPA, SPB and SPC models. The Inch V series include 3V (9N), 5V (15N) and 8V (25N) models. V-belts of these types are marked according to the outside length of factory V-belts. Specific noting should be made on the order list if the customer has special requirements. The length conversion table is available for conversion between various models.



包布∨带 WRAPPED V-BELT

普通包布V带 CLASSICAL WRAPPED V-BELT





生产型号 Production Type	顶 宽 Top Width	节 宽 Pitch Width	高度 Height	角 度 Angle	长度换算 Length Conversion	长度范围(英寸) Length Range (inch)	长度范围(毫米) Length Range(mm)	标识标准 Factory Mark
Z	10	8.5	6	40°	Li=Lw-22	13″ — 120″	330 — 3048	Li
A	13	11.0	8	40°	Li=Lw-30	14" — 394"	356 — 10008	Li
AB	15	12.5	9	40°	Li=Lw-35	47" — 394"	1194 — 10008	Li
В	17	14.0	11	40°	Li=Lw-40	19″ — 600″	483 — 15240	Li
ВС	20	17.0	12.5	40°	Li=Lw-48	47" — 394"	1194 — 10008	Li
С	22	19.0	14	40°	Li=Lw-58	29" — 600"	737 — 15240	Li
CD	25	21.0	16	40°	Li=Lw-61	47″ — 394″	1194 — 10008	Li
D	32	27.0	19	40°	Li=Lw-75	80" — 600"	2032 — 15240	Li
E	38	32.0	23	40°	Li=Lw-80	118" —600"	2997 — 15240	Li
F	50	42.5	30	40°	Li=Lw-120	177″ —600″	4500 — 15240	Li

▍特点

普通包布V带具有高强力,低伸长,配组公差小,耐疲劳度达10⁷ 次以上等优点。

标识:

普通包布V带的标识,本公司均按V带的内周长度及基准长度标识,各型号换算关系见上表。

标识示例:

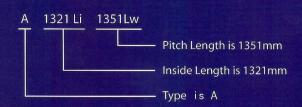


FEATURES

Classical wrapped V-belts feature high strength, low protraction, small matching tolerance and a fatigue endurance limit of over 10⁷ times.

MARKING

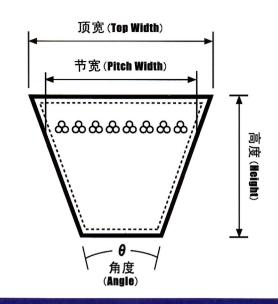
The marking of classical wrapped V-belts represent both the inside length and pitch length of factory V-belts. The length conversion table is available for conversion between various models.



切割∨带 RAW EDGE COGGED V-BELT

窄形切割V带 WEDGE RAW EDGE COGGED V-BELT





生产型号 Production Type	顶 宽 Top Width	节 宽 Pitch Width	高 度 Height	角 度 Angle	长度换算 Length Conversion	长度范围(英寸) Length Range (inch)	长度范围(毫米) Length Range(mm)	标识标准 Factory Mark
3VX (9N)	9.5	/	8	40°	La=Li+50	20 — 200	508 — 5080	La
5VX (15N)	16	/	13.5	40°	La=Li+85	30 — 200	762 — 5080	La
XPZ	10	8	8	40°	La=Li+50	20 — 200	508 — 5080	La
XPA	13	11	10	40°	La=Li+63	20 — 200	508 — 5080	La
XPB	17	14	14	40°	La=Li+88	30 - 200	762 — 5080	La
XPC	22	19	18	40°	La=Li+113	30 — 200	762 — 5080	La

注: X表示齿式,REP表示一层夹布,REL表示三层夹布 Note: X means toothed. REP stands for one ply fabric and REL stands for three plies fabric.

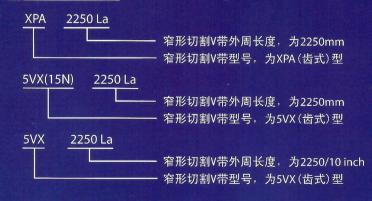
特点:

窄形切割V带具有摩擦系数大,弯曲损耗小,传动效率高等特点; 能吸收传动震动噪音,使用寿命大,耐疲劳度达10⁸次以上。

标识:

窄形切割V带分为两类,一类为基准制SP系列,型号有XPZ,XPA、XPB,XPC;另一类为有效制V系列,型号有3VX,5VX。本公司均按V带的外周长度标识,若客户有特殊要求,需在要货清单上注明。各型号换算关系见上表。

标识示例:

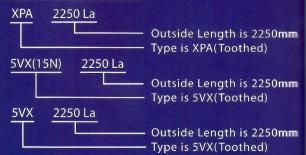


FEATURES

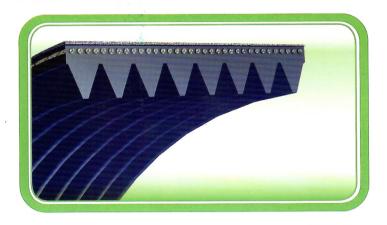
Wedge raw edge cogged V-belts feature large friction coefficient, small friction loss, high transmission efficiency, long service life etc. They can absorb transmission vibration noises and the fatigue endurance reaches over 10⁸ times.

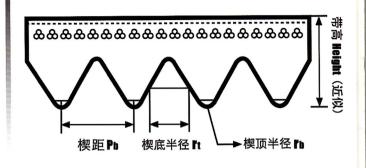
MARKING

Wedge raw edge cogged V-belts fall into two categories: The Metric SP series comprise of XPZ, XPA, XPB and XPC models. The Inch V series include 3VX and 5VX models. V-belts of these types are marked according to the outside length of factor V-belts. Specific noting should be made on the order list if the customer has special requirements. The length conversion table is available for conversion between various models.



多楔带 POLY RIB V-BELT





生产型号 Production Type	楔 距 Pb	楔顶圆弧半径rb 最小值(Min)	楔底圆弧半径rt 最大值(Max)	带高h(近似值) Height	角 度 Angle	长度范围(英寸) Length Range (inch)	长度范围 (毫米) Length Range (mm)	标识标准 Factory Mark
PH	1.60	0.30	0.15	2.8~3.0	40°	/	/	Le
PJ	2.34	0.40	0.20	3.7~4.1	40°	13" — 120"	330 — 3048	Le
PK	3.56	0.50	0.25	4.2~4.5	40°	22" — 120"	559 — 3048	Le
PL	4.70	0.4	0.40	6.8~7.2	40°	50" — 160"	1270 — 4064	Le
PM	9.40	0.75	0.75	15.5~16.0	40°	100" — 160"	2540 — 4064	Le

注:楔距与带高的值仅为参考尺寸,楔距累计误差是一个重要参数,但受带的工作张力和抗体弹性模量的影响。

Note: The value of wedge distance and belt height is for reference only. Accumulated error of wedge distance is an important parameter, but it is influenced by working tension of the belt and elastic modulus.

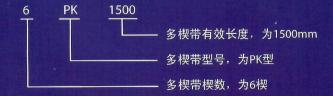
特点:

多楔带具有平型传动带和联组V带的综合优点,弯曲应力及离心应力损耗小,传动效率高,适于汽车发动机等多轴传动、大功率高速系统。

标识:

多楔带一般分为工业多楔带和汽车多楔带,工业多楔带型号有PH, PJ,PK,PL,PM;汽车多楔带只采用PK这一种型号。

标识示例:

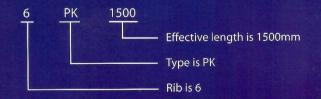


FEATURES

Poly rib belts incorporate the benefits of flat transmission belts and banded V-belts, with small bending stress and centrifugal stress loss, high transmission efficiency. They apply to multiple shaft large power high-speed systems such as automotive engines.

MARKING

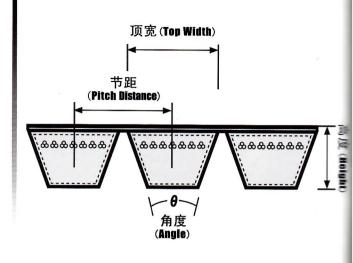
Poly rib belts are divided into industrial poly rib belts with PH, PJ, PK, PL and PM models and automotive poly rib belts of the PK model only.



联组V带 BANDED V-BELT

联组普通V带 BANDED CLASSICAL V-BELT





生产型号 Production Type	顶 宽 Top Width	节 距 Pitch Distance	高度 Height	角度 Angle	长度换算 Length Conversion	长度范围(英寸) Length Range (inch)	长度范围(毫米) Length Range (mm)	标识标准 Factory Mark
AJ	13.6	15.6	10.0	40°	Li=La-63	47″ — 197″	1200 — 5000	Li
ВЈ	17.0	19.0	13.0	40°	Li=La-82	47" — 394"	1200 — 10000	Li
CI	22.4	25.5	16.0	40°	Li=La-100	71" — 394"	1800 — 10000	Li
ום	32.8	37.0	21.5	40°	Li=La-135	177″ — 590″	4500 — 15000	Li

特点:

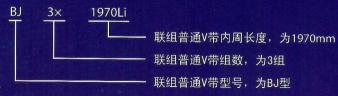
联组普通V带由多条普通V带通过连接层连接,使之成为一个整体。传动时,可以消除各单根运转中的振动、拍击、翻带等弊端,并使各条带子受力均匀,能承受较大的负荷。

标识:

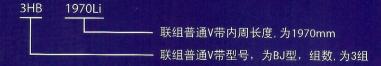
联组普通V带的标识顺序为型号,联组数,长度尺寸,长度标识,本公司均按V带的内周长度标识。各型号换算关系见上表。

标识示例:

■ 工业联组普通V带标识



■ 农业联组普通V带标识



FEATURES

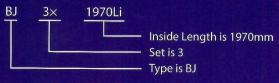
Banded classical V-belts are composed of multiple classical V-belts which are connected into a whole. They effectively solve problems such as wobbling, smacking and turning over occurred in single belt operation while ensuring equal stress of each belt and a large conveying load.

MARKING

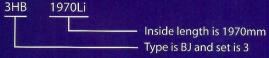
The marking of banded classical V-belts stipulates model type, banding number and length with factory mark in sequence. V-belts of these types are marked according to the inside length of factory V-belts. The length conversion table is available for conversion between various models.

EXAMPLE OF MARK

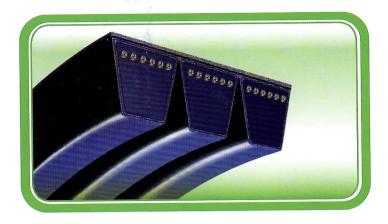
■ The marking of industrial banded classical V-belts

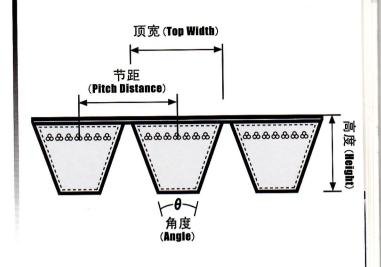


lacksquare The marking of agricultural banded classical V-belts



联组窄形V带 BANDED WEDGE V-BEIT





生产型号 Production Type	顶 宽 Top Width	节 距 Pitch Distance	高度 Height	角度 Angle	长度换算 Length Conversion	长度范围(英寸) Length Range (inch)	长度范围(毫米) Length Range (mm)	标识标准 Factory Mark
3V(9J)	9.7	10.3	9.7	40°	La=Li+63	47— 197	1200 — 5000	La
5V(15J)	15.7	17.5	15.7	40°	La=Li+98	59 — 394	1500 — 10000	La
8V(25J)	25.4	28.6	25.4	40°	La=Li+157	79 — 394	2000 — 10000	La
SPZ	10.5	1	10.0	40°	La=Li+63	47— 197	1200 — 5000	La
SPA	13.6	1	12.3	40°	La=Li+78	47 — 197	1200 — 5000	La
SPB	17.0	1	16.5	40°	La=Li+105	59 — 394	1500 — 10000	La
SPC	22.0	/	21.0	40°	La=Li+132	118 — 492	3000 — 12500	La

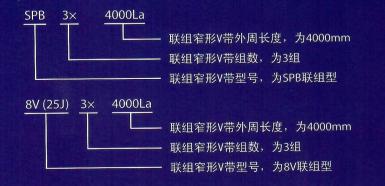
特点

联组窄形V带由多条窄形V带通过连接层连接,使之成为一个整体。 传动时,可以消除各单根运转中的振动、拍击、翻带等弊端,并使各 条带子受力均匀,能承受较大的负荷。

标识:

联组窄形V带的标识顺序为型号,联组数,长度尺寸,长度标识,本公司均按V带的外周长度标识。若客户有特殊要求,需在要货清单上注明。各型号换算关系见上表。

标识示例:

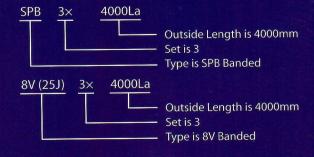


FEATURES

Banded wedge V-belts are composed of multiple narrow V-belts which are connected into a whole. They effectively solve problems such as wobbling, smacking and turning over occurred in single belt operation while ensuring equal stress of each belt and a large conveying load.

MARKING

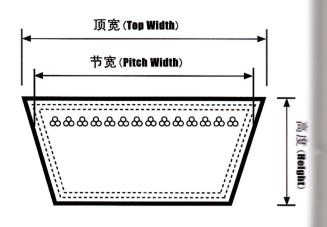
The marking of banded wedge V-belts stipulates model type, banding number and length with factory mark in sequence. V-belts of these types are marked according to the outside length of factory V-belts. Specific noting should be made on the order list if the customer has special requirements. The length conversion table is available for conversion between various models.



で和∨带 AGRICULTURAL V-BELT

农机V带 AGRICULTURAL V-BELT





生产型号 Production Type	顶 宽 Top Width	节 宽 Pitch Width	高度 Height	长度换算 Length Conversion	长度范围(英寸) Length Range (inch)	长度范围(毫米) Length Range (mm)	标识标准 Factory Mark
Н	25.4	23.6	12.7	Li=La-80	39 — 79	1000 — 2000	Li
HJ	31.8	29.6	15.1	Li=La-95	55 — 118	1400 — 3000	Li
HK	38.1	35.5	17.5	Li=La-110	63 — 118	1600 — 3000	Li
HL	44.5	41.4	19.8	Li=La-124	79 — 157	2000 — 4000	Li
НМ	50.8	47.3	22.2	Li=La-139	79 — 197	2000 — 5000	Li

特点:

农机V带具有结构简单,制造容易,传动平稳,吸收振动,适应面广,维修方便等特点。

标识:

农机V带的标识,本公司均按V带的内周长度标识,各型号换算关系见上表。

标识示例:

HK 2700Li 农机V带内周长度,为2700mm 农机V带型号,为HK型

FEATURES

Agricultural V-belts feature simple structure, easy production, smooth transmission, small mechanical vibration, wide applicability and convenient maintenance.

MARKING

The marking of agricultural V-belts show the inside length of factory V-belts. The length conversion table is available for conversion between different models.

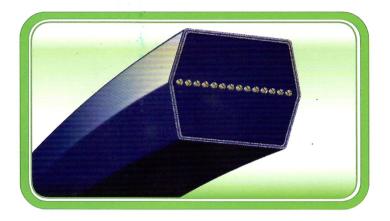
EXAMPLE OF MARK

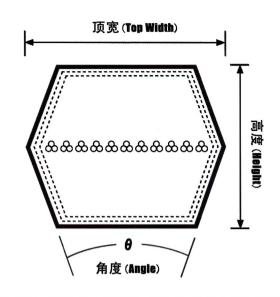
HK 2700Li Inside length is 2700mm

Type is HK

双面V带 DOUBLE V-BELT

双面V带 DOUBLE V-BELT





生产型号 Production Type	顶宽 Top Width	高度 Height	角 度 Angle	长度换算 Length Conversion	长度范围(英寸) Length Range (inch)	长度范围(毫米) Length Range (mm)	标识标准 Factory Mark
НАА	13	10	40°	Li=La-63	38 — 197	965 — 5000	Li
НВВ	17	13	40°	Li=La-82	39 — 197	1000 — 5000	Li
HCC	22	17	40°	Li=La-107	83— 315	2100 — 8000	Li

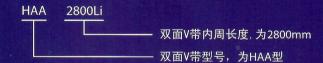
特点:

双面V带具有多个工作面,柔韧性好,能适用纺织、农机等多轴 传动, 又名"六角带"。

标识:

双面V带的标识,本公司均按V带的内周长度标识,各型号换算关系见上表。

标识示例:

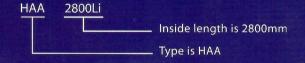


FEATURES

With multiple working surfaces, Double V-belts offer great flexibility and are applicable to multiple shaft transmission systems such as spinning and agricultural machines as well as calling "Hexagon belts".

MARKING

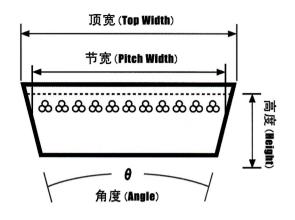
The marking of double V-belts show the inside length of factory V-belts. The length conversion table is available for conversion between different models.



工业无级变速带 INDUSTRIAL VARIABLE SPEED BELT

工业无级变速带 INDUSTRIAL VARIABLE SPEED BELT





生产型号 Production Type	顶 宽 Top Width	节 宽 Pitch Width	高度 Height	长度范围(英寸) Length Range (inch)	长度范围(毫米) Length Range (mm)	标识标准 Factory Mark
W16	17	16	6	20 — 39	500 — 1000	Lw
W20	21	20	7	22 — 49	560 — 1250	Lw
W25	26	25	8	28 — 63	710 — 1600	Lw
W31.5	33	31.5	10	35 — 79	900 — 2000	Lw
W40	42	40	13	44 — 98	1120 — 2500	Lw
W50	52	50	16	55 — 124	1400 — 3150	Lw
W63	65	63	20	71— 157	1800 — 4000	Lw
W80	83	80	26	88 — 197	2240 — 5000	Lw
W100	104	100	32	110 — 248	2800 — 6300	Lw

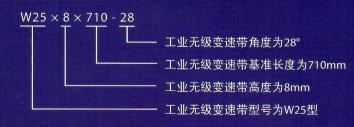
特点:

工业无级变速带具有结构简单,传动平稳,能吸收震动,维修方便,可以实现无级变速。

标识:

工业无级变速带的标识,本公司均按V带的基准周长标识,各型 号换算关系见上表。

标识示例:

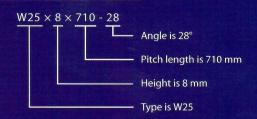


FEATURES

Industrial Variable Speed Belts feature simple structure, smooth transmission, small mechanical vibration, easy maintenance and are capable of continuously variable transmission.

MARKING

The marking of Industrial Variable Speed Belts show the pitch length of factory V-belts. The length conversion table is available for conversion between different models.



工业同步带 INDUSTRIAL TIMING BELT (Synchronous Belt)

型 号 Production Type		号 Code 宽 Belt W	idth	型 号 Production Type								
MXL	012	019	025		T10 AT10	16	25	32	50			
WAL	3.0	4.8	6.4		TTO ATTO	16	25	32	50			
XL	025	031	037		T20 AT20	32	50	75	100			
AL	6.4	7.9	9.5		120 A120	32	50	75	100			
L	050	075	100		3M S3M	6	9	15				
	12.7	19.1	25.4		3101 33101	6	9	15				
н	075	100	150	200	5M S4.5M S5M	9	15	25	30			
''	19.1	25.4	38.1	50.8	3101 34.3101 33101	9	15	25	30			
XH	200	300	400		8M S8M	30	40	50	85			
All	50.8	76.2	101.6		OIVI JOIVI	30	40	50	85			
ххн	200	300	400	500	14M S14M	55	85	115	170			
AVA 1	50.8	76.2	101.6	127.0	14101 314101	55	85	115	170			
T2.5	4	6	10		20M	70	85	115	170	230	290	340
12.5	4	6	10		ZUIVI	70	85	115	170	230	290	340
T5 AT5	6	10	16	25								
13 /113	6	10	16	25								

各种型号同步带标准宽度尺寸表(单位:毫米) Standard Timing Belt Width Dimension (Unit: mm)

特点:

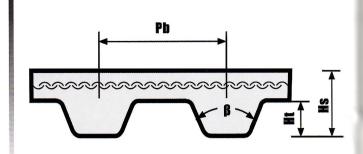
工业同步带兼具带传动、链传动和齿轮传动的综合优点,具有传动准确、平稳、噪音小,无滑差、弯曲损耗小等优点:传动速度比可达10,传动极限速度达50m/s,传递功率高;耐油,耐湿,不需润滑,并适应多轴传动。

FEATURES

Industrial Timing Belts incorporate the merits of belt transmission, chain transmission and gear transmission, offering accurate and smooth transmission, low noises, no slippage, small friction losses, high transmission power, etc. The transmission speed ratio is up to 10 with the transmission limiting velocity reaching 50 m/s. Resistant to oil and moisture, they do not need to be lubricated and are applicable to multiple shaft transmission.

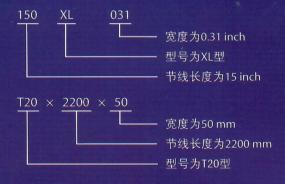
梯形齿T工业同步带 INDUSTRIAL T-TEETH TIMING BELT

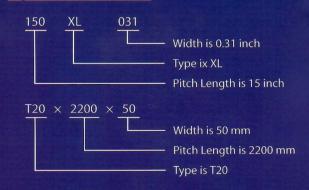




齿型代号 Gear Code	节 距Pb Pitch	齿 高Ht Tooth Height	带 厚Hs Belt Thickness	角 度β°	长度范围(毫米) Length Range (mm)
Gear Code	Pitter	Tooth Height	Deit Tinckness		
MXL	2.032	0.51	1.14	40°	52.83 — 3810.00
XL	5.080	1.27	2.30	50°	111.76 — 5405.12
L	9.525	1.91	3.60	40°	171.45 — 7620.00
Н	12.700	2.29	4.30	40°	368.30 — 7620.00
XH	22.225	6.35	11.20	40°	1177.93 — 5778.50
XXH	31.750	9.53	15.70	40°	1587.50 — 7620.00
T2.5	2.5	0.70	1.30	40°	102.50 — 1345.00
T5	5	1.20	2.20	40°	100.00 — 4075.00
T10	10	2.50	4.50	40°	260.00 — 7600.00
T20	20	5.00	8.00	40°	1080.00 — 7600.00
AT5	5	1.20	2.70	50°	225.00 — 1125.00
AT10	10	2.50	5.00	50°	500.00— 4030.00
AT20	20	5.00	8.00	50°	1000.00 — 7600.00

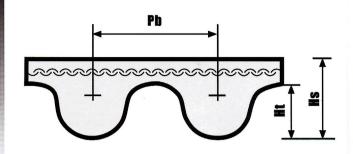
标识示例:





圆弧齿HTD工业同步带 IINDUSTRIAL HTD TIMING BELT

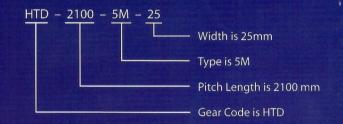




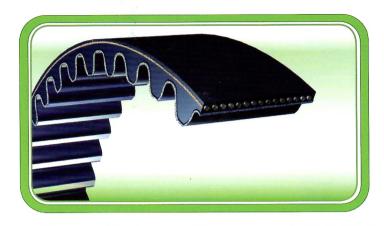
齿型代号 Gear Code	型 号 Type	节 距Pb Pitch	齿 高Ht Tooth Height	带 厚Hs Belt Thickness	长度范围(毫米) Length Range (mm)
HTD	2M	2	0.75	1.36	98.00 — 1224.00
	3M	3	1.17	2.40	60.00 — 3390.00
	5M	5	2.06	3.80	180.00 — 7000.00
	8M	8	3.36	6.00	184.00 — 7600.00
	14M	14	6.02	10.00	966.00 — 7560.00
	20M	20	8.40	13.20	2000.00 — 6600.00

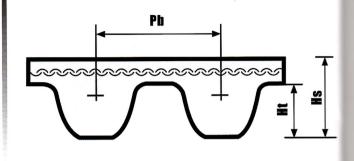
标识示例:





圆弧齿STD工业同步带 IINDUSTRIAL STD TIMING BELT





齿型代号 Gear Code	型 号 Type	节 距Pb Pitch	齿 高Ht Tooth Height	带 厚Hs Belt Thickness	长度范围(毫米) Length Range (mm)	
STD	S2M	2	0.76	1.36	60.00 — 1224.00	
	S3M	3	1.14	2.20	120.00 — 6510.00	
	S4.5M	4.5	1.71	2.81	162.00 — 1031.00	
	S5M	5	1.91	3.40	150.00 — 4000.00	
	S8M	8	3.05	5.30	376.00 — 6640.00	
	S14M	14	5.30	10.20	714.00 — 5012.00	

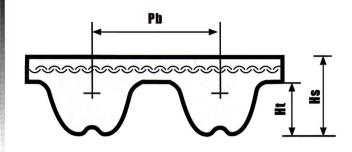
标识示例:





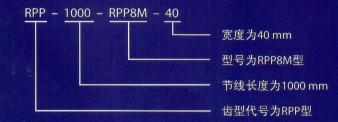
圆弧齿RPP工业同步带 INDUSTRIAL RPP TIMING BELT

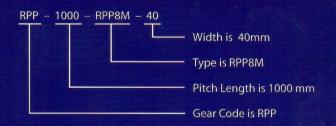




齿型代号 Gear Code	型 号 Type	节 距Pb Pitch	齿 高Ht Tooth Height	带 厚Hs Belt Thickness	长度范围(毫米) Length Range (mm)	
RPP	RPP2M	2	0.76	1.36	112.00 — 1224.00	
	RPP3M	.3	1.15	1.90	90.00 — 1863.00	
	RPP5M	5	1.95	3.50	180.00 — 2525.00	
	RPP8M	8	3.20	5.50	288.00 — 4400.00	
	RPP14M	14	6.00	10.00	966.00 — 4956.00	

标识示例:





使用安装说明 MAINTENANCE

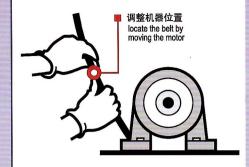
□ 准备 PREPARATION

排列整齐 make belts aligned 非列错误 Incorrect

■ 请检查带轮并使其排 列整齐。不正确的排 列位置可能会缩短带 子的使用寿命。

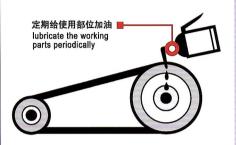
> Please check the pulleys and make them aligned. Incorrect alignment may shorten the service life of belts.

■ 安装 INSTALLATION



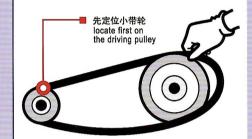
■ 首先调整机器位置, 便于安装。

Please locate the belt by moving the motor.



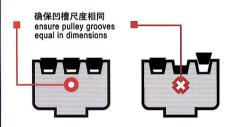
■ 请检查带轮的主要部 分并定期给使用部位 加油

> Please check the main components of pulley and lubricate the working parts periodically.



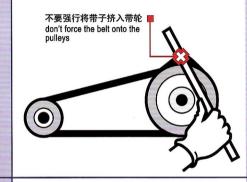
■ 请逐条将带子放入带 轮,注意先将带子定 位在小带轮上。

Please put belts onto the pulley one by one and locate the belts first on the driving pulley.



■ 请检查带轮的凹槽, 确保它们有着相同的 尺度。

Please check the pulley grooves and make sure they are all equal in dimensions.



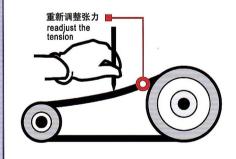
■ 不要使用撬杠强行将 带子挤入带轮,但缓 慢地转动带轮会使带 子容易安装。

Do not use a lever to force the belt onto the pulleys but turning the pulley slowly can facilitate installation.



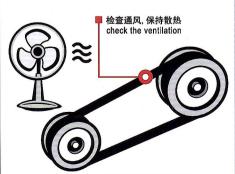
■ 请检查带轮的磨损, 尽可能地除去锈块, 污垢,油脂等可能影 响带子使用的不利条

> Please check the pulley abrasion and remove any rust, dirt or grease that may influence belt usage.



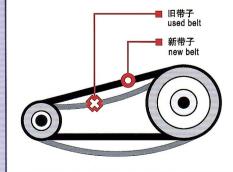
■ 张紧带子以避免满载 时打滑,运转5分钟 后再次张紧。带子运 转一段时间后,必要 时请重新调整张力。

Apply tension to prevent slippage at full loading and run 5 minutes and re-tension. If necessary please readjust the tension after belts running a few days.



■ 请检查通风状况,确 保带轮和带子在运转 时能保持散热。

Please check the ventilation and ensure sound heat dissemination of the pulley and belt in operation.



■ 请不要将新旧带子配 在一组使用,由于它 们之间不平衡的伸展 性会大大缩短带子的 使用寿命。

> Do not combine to use new and used belts in one set that may shorten the belt life due to the unbalanced stretch of belts.

V带和带轮的使用 DIRECTION OF USE

■ 橡胶∨带的使用 Usage of Rubber V-belt

橡胶V带从设计原理分析,属于摩擦传动。机械装置的主动轮和被动轮在传动时,产生一定的打滑,在V带与带轮之间产生摩擦力。在摩擦力的作用下,电机的动能从主动轮传递到被动轮,使负载产生动作。

In terms of design principle, Rubber V-belts fall into the category of friction drive. In the mechanical interaction of the driving and driven pulleys, certain frictional force is generated between the V-belt and the pulley. As a result of the frictional force, the electromechanical energy is transferred from the driving pulley to the driven pulley and the conveying load is set in motion.

因此,橡胶V带使用时,要注意几点:

When using the rubber V-belt, attention should be paid to the following points:

■ 保持张紧力 Keep the tension

为了避免V带过度打滑,导致V带发热变粘、变软。V带使用时必须保持一定的张力,V带使用初期(使用72小时),必须及时再张紧。后续使用中,根据V带的实际情况,不断调节张力。

In order to prevent heating, adherence and softening of the V-belt resulted from excessive slippage; certain amount of tension must be maintained when the V-belt is in usage. In the initial period (within 72 hours of usage), the V-belt should be re-tensioned in time. After that, the tension should be constantly readjusted in accordance with specific conditions of the V-belt.

■ 帶轮不能太小 Pulley cannot be too small

每种橡胶V带,都有一个最小的允许弯曲半径,V带的弯曲变化太大将直接影响V带疲劳寿命。详细见表:

Each rubber V-belt has a minimum bending radius. Excessive changing of bending will decrease the service life of the V-belt. See the following table for details.

带 型 Belt Type	Y	Z	A	В	С	D	Е
带轮最小直径(mm) Minimum Diameter of Pulley	20	50	75	125	200	355	500
带 型 Belt Type	SPZ	SPA	SPB	SPC	3V	5V	8V
带轮最小直径(mm) Minimum Diameter of Pulley	63	90	140	224	67	180	330

■ V带速度 Velocity of V-belt

V带传动时,线速度控制在15~20米/秒,V带的屈挠次数,控制在40次/秒。

The linear velocity of the V-belt in operation should be maintained at around 15 ~ 20 meters per Second. The anti-yielding number of the V-belt should be around 40 times per Second.

■ 选择合适的功率 Select Appropriate Power

根据V带的传动工作情况,选择合适的传动功率,确认应该装配的V带型号和配置数量。

Appropriate transmission power should be selected according to the transmission work of the V-belt. The model and quantity of V-belts to be installed should be verified accordingly.

V带和带轮的使用 DIRECTION OF USE

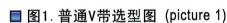
■ 带型的选择 Choices of V-belt Type

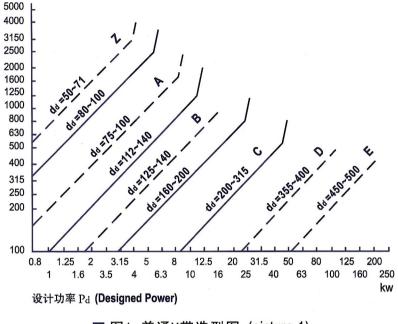
普通V带的带型根据传动的设计功率和小带轮的转速选取,如图1:

The types of Classical V-belt should be selected as per both the transmission defined power and the velocity of small belt pulley, see picture 1:

r/min 5000 4000 3150 2500 2000 1600 1250 1000 800

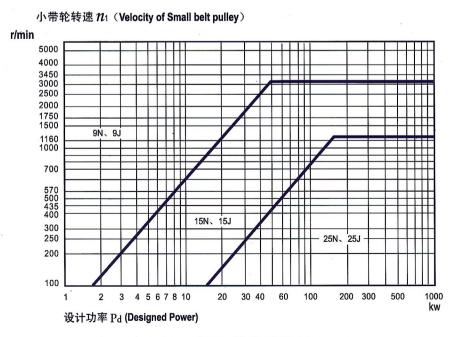
小带轮转速 n1 (Velocity of Small belt pulley)





窄形V带的带型根据传动的设计功率和小带轮的转速选取,如果选择点处于两种带型的交界处,就按两种带型来设计,最 后按实际情况选择其中一种,如图2:

The types of Wedge V-belt should be selected as per both the transmission defined power and the velocity of small belt pulley, see picture 2; If choosing point is lied to the boundary of two belt types, please design as these twos then select one according to actual conditions.

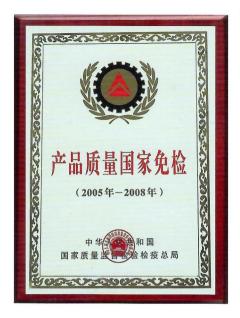


■ 图2. 窄形V带选型图 (picture 2)

企业荣誉 COMPANY HONOR



■中国名牌



■国家免检



■中国驰名商标









■ ISO 9001 2000

■ ISO 14001 2004



浙江三力士橡胶股份有限公司

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